

VTXBB 1 - B09 - B11 - 1 R 00 - D 1 02 \*

**Series**

**Mounting**

- 1 - SAE A
- 2 - SAE B

**Camring for "P1" & "P2"**

Volumetric displacement cm<sup>3</sup>/rev (in<sup>3</sup>/rev)

- B02 = 5.8 (0.35)
- B03 = 9.8 (0.59)
- B04 = 12.8 (0.78)
- B05 = 15.9 (0.97)
- B06 = 19.8 (1.21)
- B07 = 22.5 (1.37)
- B08 = 24.9 (1.52)
- B09 = 28.0 (1.71)
- B10 = 31.8 (1.94)
- B11 = 34.9 (2.13)
- B12 = 41.0 (2.50)
- B14 = 45.0 (2.75)

**Type of Shaft**

- 1 - Keyed (Non SAE)
- 3 - Splined

**Direction of rotation (view on shaft end)**

- R - clockwise
- L - counter-clockwise

**Modifications**

**Port connections**

CODE	S	P1 & P2
00	2" SAE 4 bolt (UNC)	SAE 12 1 1/16" 12 UNF-2B
01		3/4" SAE 4 bolt (UNC)
M0	2" SAE 4 bolt (METRIC)	3/4" SAE 4 bolt (METRIC)

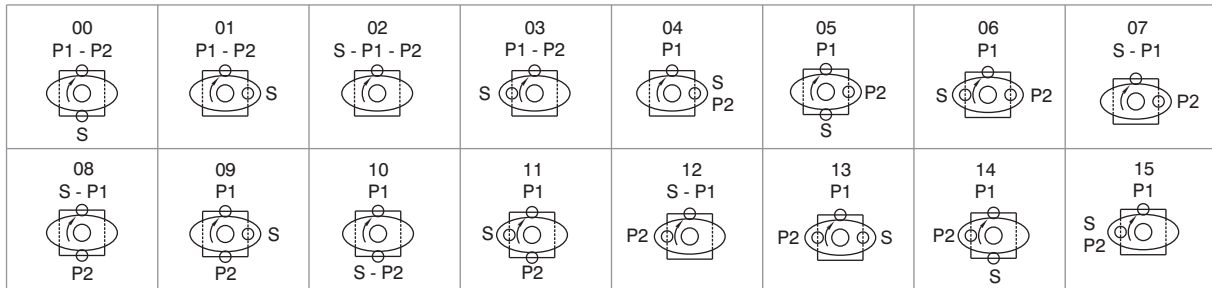
**Seal class**

- 1 - S1 (for mineral oil)
- 4 - S4 (for fire resistant fluids)
- 5 - S5 (for mineral oil and fire resistant fluids)

**Design letter**

**Porting combination**

00 - standard



**S: Suction port P1 & P2 : Pressure ports**

**OPERATING CHARACTERISTICS - TYPICAL (24 cST) (Input power p (KW) for one cartridge only)**

Pressure port	Series	Volumetric Displacement Vp		Flow q & n = 1500 rpm						Input power p & n = 1500 rpm					
		in <sup>3</sup> /rev	cm <sup>3</sup> /rev	p = 0 bar (0 psi)		p = 140 bar (2000 psi)		p = 210 bar (3000 psi)		p = 7 bar (100 psi)		p = 140 bar (2000 psi)		p = 210 bar (3000 psi)	
				gpm	lpm	gpm	lpm	gpm	lpm	hp	kw	hp	kw	hp	kw
P1 & P2	B02	0.35	5.8	2.30	8.7	1.4	5.9	--	--	0.53	0.4	2.81	2.1	--	--
	B03	0.59	9.8	3.88	14.7	2.9	11.9	--	--	0.67	0.5	3.62	2.7	--	--
	B04	0.78	12.8	5.08	19.2	4.33	16.4	3.97	15.0	0.93	0.7	5.23	3.9	10.06	7.5
	B05	0.97	15.9	6.31	23.8	5.55	21.0	5.18	19.6	1.00	0.75	6.64	4.9	11.2	8.3
	B06	1.21	19.8	7.85	29.7	7.12	26.9	6.66	25.2	1.07	0.8	8.05	6.0	12.34	9.2
	B07	1.37	22.5	8.92	33.7	8.17	30.9	7.80	29.5	1.20	0.9	9.05	6.7	14.02	10.4
	B08	1.52	24.9	9.89	37.4	9.15	34.6	8.78	33.2	1.34	1.0	10.05	7.5	15.69	11.7
	B09	1.71	28.0	11.11	42.0	10.37	39.2	10.00	37.8	1.47	1.1	11.94	8.9	23.60	17.6
	B10	1.94	31.8	12.61	47.7	11.87	44.9	11.51	43.5	1.6	1.2	13.0	9.7	26.0	19.6
	B11	2.13	34.9	13.85	52.3	13.09	49.5	12.72	48.1	1.7	1.3	14.0	10.5	28.0	21.0
	B12	2.50	41.0	16.27	61.5	15.53	58.7	*	*	1.8	1.4	15.02	11.2	*	*
	B14	2.75	45.0	17.86	67.5	17.12	64.7	**	**	2.1	1.6	15.42	11.5	**	**

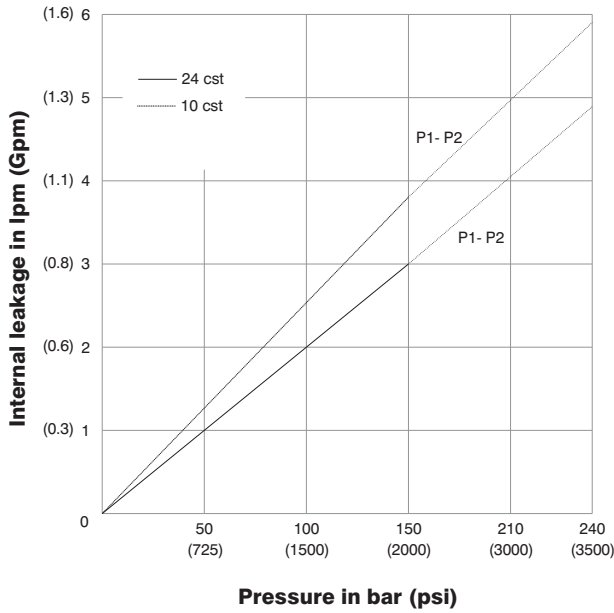
-- Not to use because internal leakage greater than 50 of theoretical flow.

\* B12= 210 bar(3000 psi) Max.Int

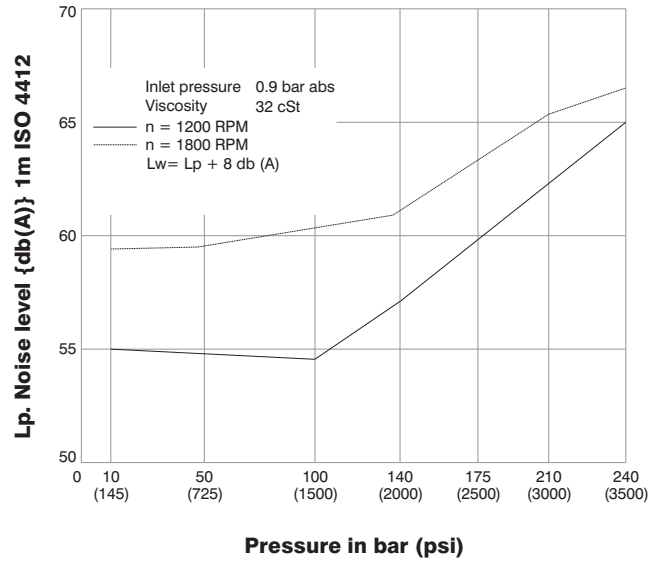
\*\* B14= 175 bar(2500 psi) Max.Int



## INTERNAL LEAKAGE (TYPICAL)



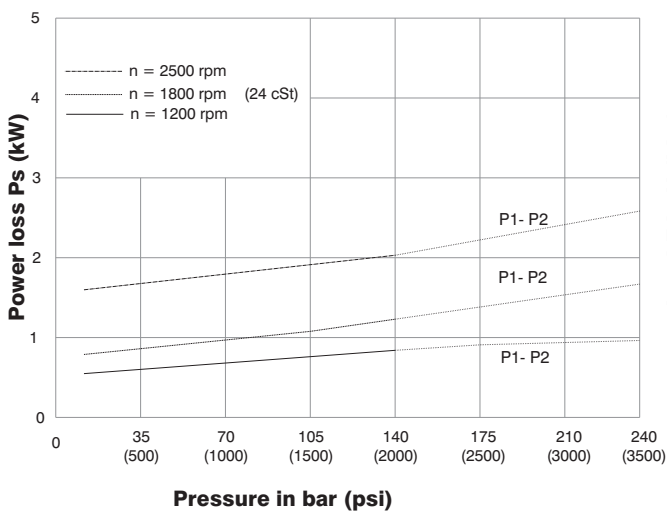
## NOISE LEVEL ( TYPICAL ) VTXBB- B10-B09



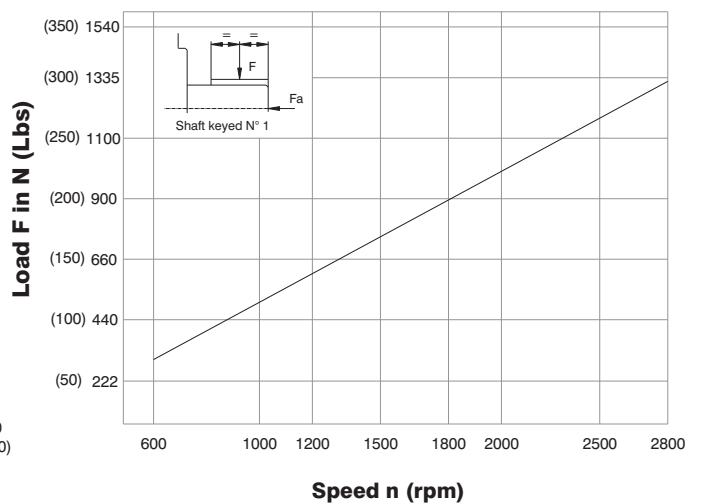
Do not operate pump more than 5 seconds at any speed or viscosity if internal leakage is more than 50% of theoretical flow. Total leakage is the sum of each section loss at its operating conditions.

Double pump noise level is given with each section discharging at the pressure noted on the curve.

## HYDROMECHANICAL POWER LOSS (TYPICAL)

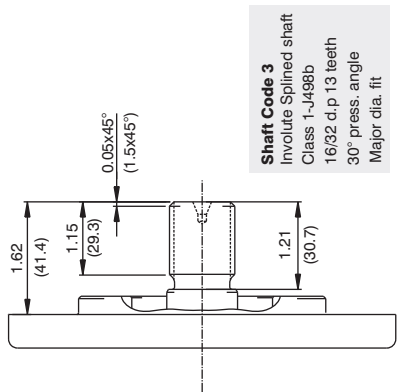
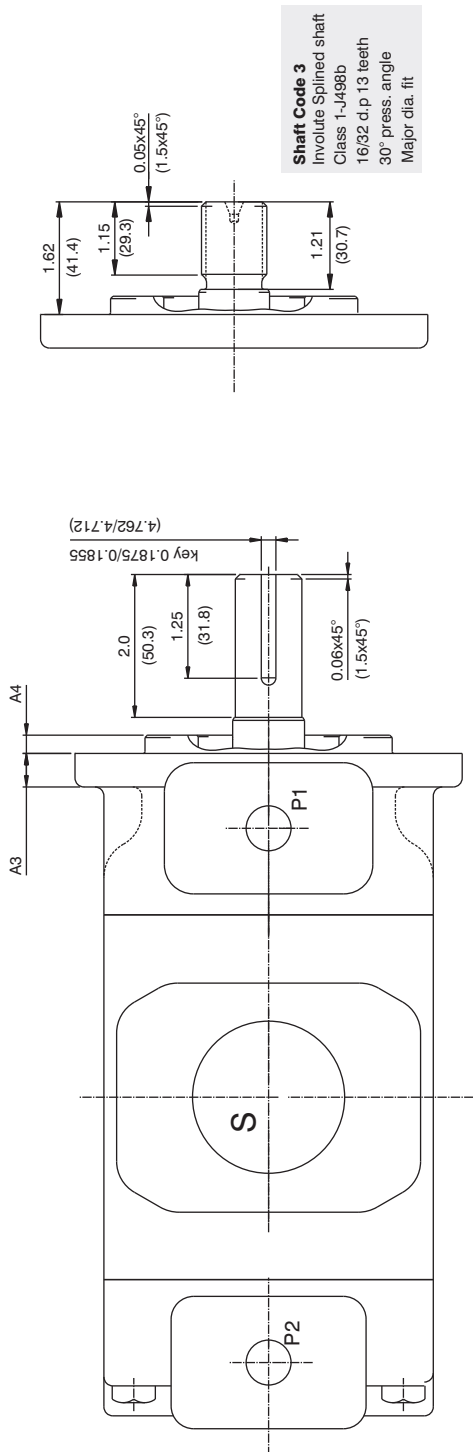


## PERMISSIBLE RADIAL LOAD

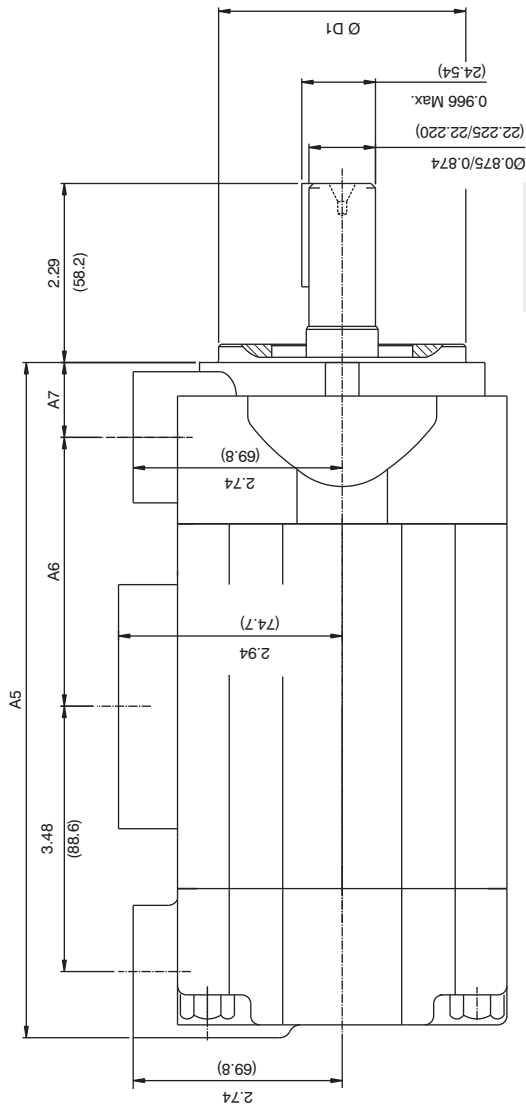
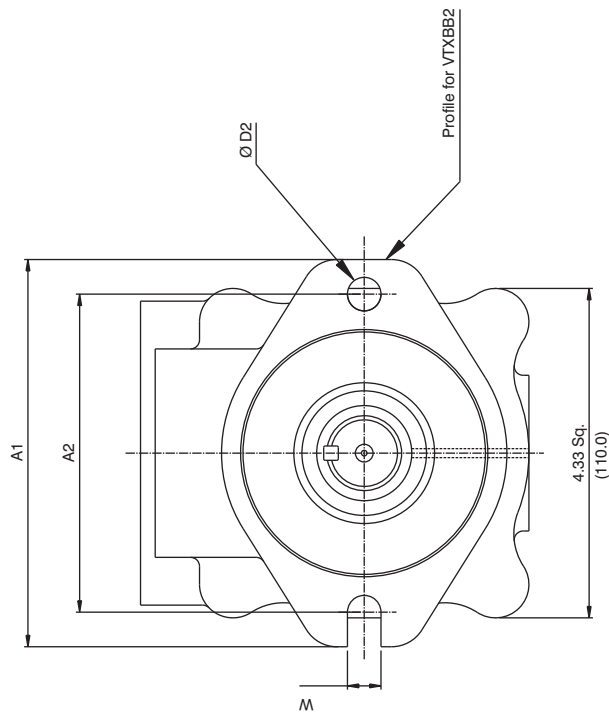


Total hydromechanical power loss is the sum of each section at its operating conditions.

Maximum permissible axial load  $F_a = 800\text{N}$  (180 lbs)



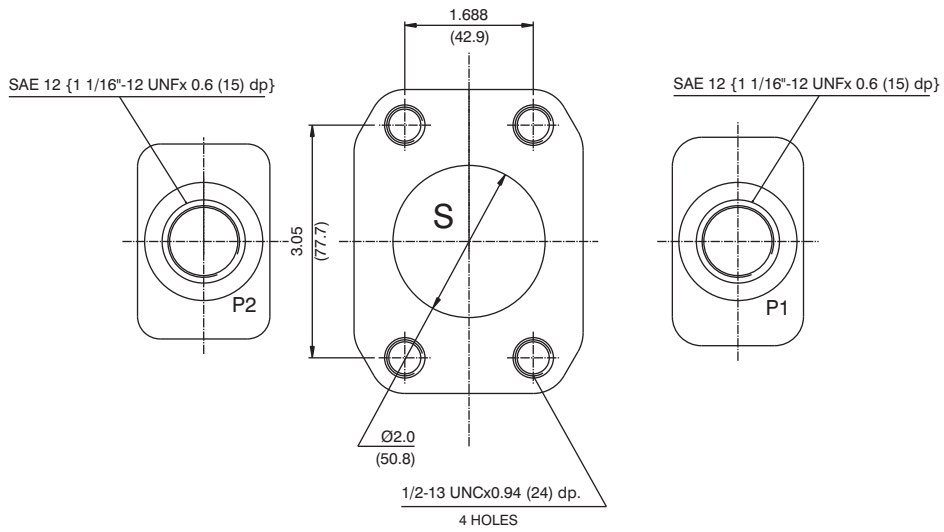
**Shaft Code 3**  
Involute Splined shaft  
Class 1-J498b  
16/32 d.p 13 teeth  
30° press. angle  
Major dia. fit



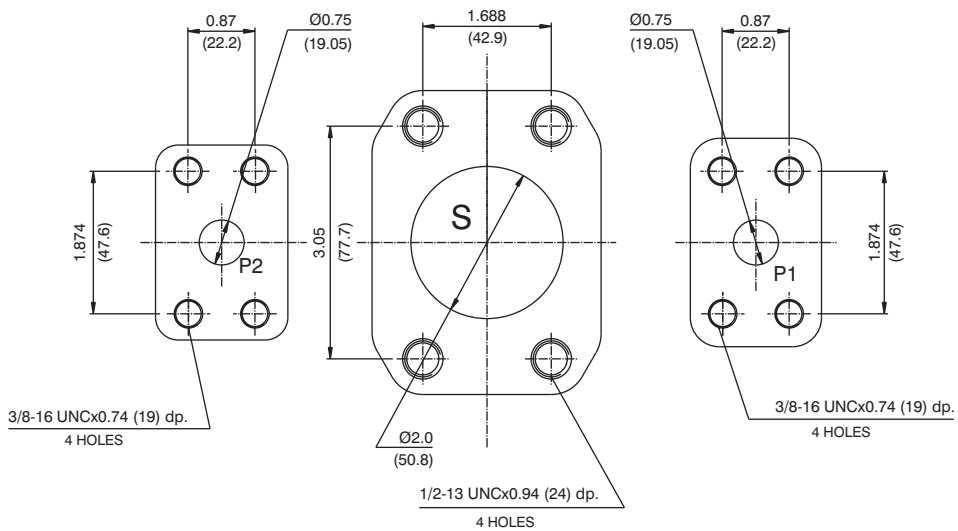
**Shaft Code 1**  
(keyed non SAE)

MODEL		DIMENSIONS										W		ØD2					
		A1	A2	A3	A4	A5	A6	A7	ØD1										
inches	mm	inches	mm	inches	mm	inches	mm	inches	mm	inches	mm	inches	mm	inches	mm	inches	mm	inches	mm
5.11	130	4.18	106.2	0.44	11.2	0.24	6.1	8.85	225	3.53	89.9	0.98	25	3.25/3.24	82.55/82.50	0.44	11.2	--	--
6.87	174.5	5.74	146	0.5	12.7	0.37	9.4			3.36	85.4	1.22	31	4.00/3.99	101.60/101.55	--	--	0.56	14.3

## Port Connection : 00



## Port Connection : 01



## Port Connection : M0

